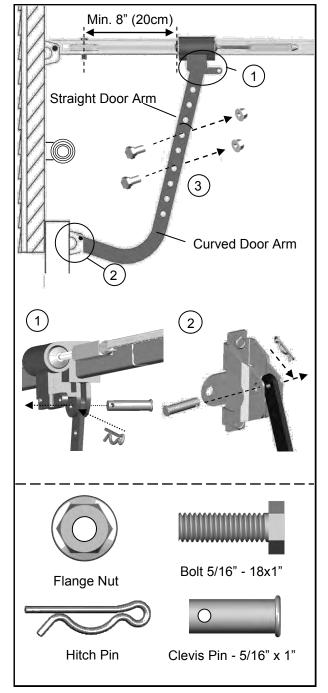
Attaching Door Arms

\land WARNING

- To prevent SERIOUS INJURY:
- DO NOT connect power until instructed.
- Keep hands and fingers away from the sprocket during operation.
- Wear gloves when installing chain/belt and cable.
- Keep hands and fingers away from joints and possible sharp edges.







NOTE: The trolley must be a minimum of 8" (20cm) away from the pulley. A trolley less than 8" (20cm) will cause undue stress and possible damage to the garage door opener.

To Connect Door Arm

Follow the steps shown in Fig. 1

- 1. Fasten the Straight Door Arm to the Trolley with a 5/16" x 1" Clevis Pin and lock it with a Hitch Pin.
- 2. Fasten the Curved Door Arm to the Door Bracket with 5/16" x 1"Clevis Pin and lock it with a Hitch Pin.
- 3. To connect the door arms together, choose two pairs of holes which are as far apart as possible. Fasten the arms using two 5/16" x 1" Bolts and Flange Nuts.